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**"IT LIST" OF 45 BEST NEW HOTELS REVEALED**  
**IN TRAVEL + LEISURE 'S JUNE ISSUE**

***T+L* Editors' Top Picks for 2009 Include Fontainebleau in Miami,  
Four Seasons Hotel Firenze in Italy, and Atlantis, The Palm in Dubai**

New York, NY (May 14, 2009) – **InterContinental Montelucia Resort & Spa**, Scottsdale; **Firefly Bequia**, The Grenadines; **Rough Luxe**, London; and **Aman at Summer Palace**, Beijing are among the 45 properties named to *Travel + Leisure's It List 2009* of best new hotels around the globe, chosen by the magazine's editors. This year, the It List focused on destinations closer to home with a record 13 properties located in the United States. This highly selective fourth annual list is featured in *Travel + Leisure's* June issue and online at <http://www.travelandleisure.com/articles/best-new-hotels-2009>.

**UNITED STATES**

- + **InterContinental Montelucia Resort & Spa**, Scottsdale, Arizona
- + **Montage Beverly Hills**, Beverly Hills, California
- + **Resort at Pelican Hill**, Newport Beach, California
- + **SLS Hotel at Beverly Hills, A Luxury Collection Hotel**, Beverly Hills, California
- + **Miami Beach Fontainebleau**, Miami Beach, Florida
- + **Mondrian**, Miami Beach, Florida
- + **Viceroy Miami**, Miami Beach, Florida
- + **The Mansion on Peachtree, A Rosewood Hotel & Residence**, Atlanta, Georgia
- + **Mandarin Oriental**, Boston, Massachusetts
- + **Encore Wynn**, Las Vegas, Nevada
- + **Encantado**, Santa Fe, New Mexico
- + **The Standard**, New York, New York
- + **The Nines, A Luxury Collection Hotel**, Portland, Oregon

**THE CARIBBEAN , MEXICO, AND CENTRAL AND SOUTH AMERICA**

- + **Firefly Bequia**, The Grenadines, Caribbean
- + **Geejam**, Jamaica, Caribbean
- + **Banyan Tree Mayakoba Resort & Spa**, Mayakoba, Mexico
- + **Distrito Capital**, Mexico City
- + **Legado Mítico**, Salta, Argentina
- + **Uxua Casa Hotel**, Trancoso, Brazil
- + **Las Casitas del Colca**, Colca Canyon, Peru
- + **Inkaterra La Casona**, Cuzco, Peru
- + **Estancia Vik**, José Ignacio, Uruguay

**EUROPE**

- + **Rough Luxe**, London, England
- + **Le Couvent des Minimes**, Provence, France
- + **Four Seasons Hotel Firenze**, Florence, Italy
- + **LaVilla Hotel**, Piedmont, Italy
- + **ME Barcelona**, Barcelona, Spain
- + **Dolder Grand**, Zurich, Switzerland
- + **Four Seasons Hotel Istanbul at the Bosphorus**, Istanbul, Turkey

+ **Park Hyatt Maçka Palas**, Istanbul, Turkey

ASIA

- + **Aman at Summer Palace, Beijing**, Beijing, China
- + **Ritz-Carlton Sanya**, Hainan Island, China
- + **W Hong Kong**, Hong Kong, China
- + **Park Hyatt Shanghai**, Shanghai, China
- + **Aman New Delhi**, New Delhi, India
- + **Taj Nadesar Palace**, Varanasi, India
- + **Anantara Phuket Resort & Spa**, Phuket, Thailand
- + **Six Senses Destination Spa**, Phuket, Thailand

AFRICA, MIDDLE EAST, AUSTRALIA , AND THE SOUTH PACIFIC

- + **Xudum Okavango Delta Lodge**, Okavango Delta, Botswana
- + **Four Seasons Resort Mauritius at Anahita**, Mauritius, Botswana
- + **Molori Safari Lodge**, Madikwe Game Reserve, South Africa
- + **Six Senses Hideaway Zighy Bay**, Zighy Bay, Oman
- + **Atlantis, The Palm Dubai**, Dubai, United Arab Emirates
- + **Priory Country Lodge**, Tasmania, Australia

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*Travel + Leisure* and its website [www.travelandleisure.com](http://www.travelandleisure.com) propel readers to travel now, travel smarter, and travel often. With an eye for the authentic, the innovative, and the irresistible, T+L fuses expert reporting on style, culture, food, and design with stunning photography to transport its readers to the places—and the experiences—that matter most. The long-standing authority in its field, *Travel + Leisure* has the largest, most affluent audience of any travel magazine and is an indispensable read for today's global citizen. *Travel + Leisure* has a network of international editions, including *Travel + Leisure Mexico*, *Travel + Leisure Australia/New Zealand*, *Travel + Leisure Turkey*, *Travel + Leisure China*, *Travel + Leisure South Asia*, and *Travel + Leisure Southeast Asia*.